



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-01
Job Sheet 173146



Part No: PB67-43001-01

Job Qty: 2 ea

Part Name: Fwd Blade Fold Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 08-07-30 new issue DD verified by:ec IPP Rev:B 08-12-04 up date part list DD
Verified by:ec IPP RevC 10.09.24 per RevC EC verified by:DD IPP REV:D 16.11.21 DWG REV:D DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/26/18	0.00	0.00	Start Up Small Fab-4		2018-04-23
100	Small Fab	2 pcs		4/27/18	0.00	12.50	Small Fab-9		CPL DAS 38
110	QC	2 pcs		4/27/18	0.00	0.00	QC5		DAS 38
120	Packaging	2 pcs		4/27/18	0.00	0.00	Packaging3-2		6 9-89
130	QC21-SA	2 Ea		4/27/18	0.00	0.00	QC21		6 APR 25 2018

Part Op 100 - 1- Assemble as per dwg and notes on dwg B67-43001 and use 242 threadlock Blue A/R shown on dwg PB67-
Descriptions: 43001 page 2. 242 THREADLOCK Blue batch: _____ A/R touch up paint with sandflex green
batch: _____



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Container No: S064111



Part: PB67-43001-01

Job No: 173146

Serial No/Batch: S064111

Revision:

Inspector:

Date: 04/23/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
240-107	Spring Slotted Pin	16 Ea (8 ea)	90-Start up Operation	M137731
30345T22	8" Lanyard	4 Ea (2 ea)	90-Start up Operation	FM137492
30345T24	Lanyards	4 Ea (2 ea)	90-Start up Operation	FM137492.91
AN4-10A	Bolt	4 Ea (2 ea)	90-Start up Operation	FM137412-0
AN4-13A	Bolt	4 Ea (2 ea)	90-Start up Operation	SO5860
AN4-15A	Bolt	8 Ea (4 ea)	90-Start up Operation	SO58420
AN6-11A	Bolt	4 Ea (2 ea)	90-Start up Operation	FM137459-1
AN6-16A	Bolt	4 Ea (2 ea)	90-Start up Operation	FM137459.80
AN8-13A	Bolt	4 Ea (2 ea)	90-Start up Operation	FM137459.70
BSP43	Rivet	8 Ea (4 ea)	90-Start up Operation	FM137459-4
CR3213-4-05	Rivet	4 Ea (2 ea)	90-Start up Operation	SO58315
D3445-041	Belt Assembly	2 Ea (1 ea)	90-Start up Operation	1160973
D3447-3	Square Spacer	4 Ea (2 ea)	90-Start up Operation	1160974
D3447-7	Clevis	4 Ea (2 ea)	90-Start up Operation	153817
D3447-9	Swing Arm	4 Ea (2 ea)	90-Start up Operation	SO60369
D3451-041	Handle And Lock-Down Assembly	2 Ea (1 ea)	90-Start up Operation	1160898
D3451-047	Handle And Lock-Down Assembly	2 Ea (1 ea)	90-Start up Operation	1160911
D3922-1	Clip	4 Ea (2 ea)	90-Start up Operation	F148014
MS17984-C408	Quick Release Pin	4 pcs (2 ea)	90-Start up Operation	FM1363491
MS17984-C418	Quick Release Pin	4 pcs (2 ea)	90-Start up Operation	SO51394X1 SO6085
MS21042L3	Nut	4 Ea (2 ea)	90-Start up Operation	SO58164
MS21042L4	Nut	16 Ea (8 ea)	90-Start up Operation	SO60392X2
MS21042L6	Nut	8 Ea (4 ea)	90-Start up Operation	SO5399
MS27039-1-04	Screw	4 Ea (2 ea)	90-Start up Operation	SO54732
MS27039-1-21	Screw	4 Ea (2 ea)	90-Start up Operation	SO54684
MS51859-6	Washer	8 Ea (4 ea)	90-Start up Operation	FM137459
MS51859-7	Washer	8 Ea (4 ea)	90-Start up Operation	FM135038
MS51859-8	Washer	16 Ea (8 ea)	90-Start up Operation	FM137460.15
NAS1149C0332R	Washer	8 Ea (4 ea)	90-Start up Operation	SO5831
NAS1149D1083J	Washer	4 Ea (2 ea)	90-Start up Operation	SO58315 SO48380
NAS1149DN632J	Washer	12 pcs (6 ea)	90-Start up Operation	SO58315
NAS1149F0432P	Washer	32 Ea (16 ea)	90-Start up Operation	SO58315
NAS1149F0632P	Washer	16 Ea (8 ea)	90-Start up Operation	SO48317
NAS43DD3-68	Spacer	4 Ea (2 ea)	90-Start up Operation	SO58315 SO48380
PB67-43001-07	Fwd Blade Fold Assembly Weldment	2 Ea (1 ea)	90-Start up Operation	SO59527
PB67-43001-11	Fwd Adjustable Blade Support Assembly	2 Ea (1 ea)	90-Start up Operation	SO53076
PB67-43001-15	Fwd Adjustable Blade Support Assembly	2 Ea (1 ea)	90-Start up Operation	SO60871
PB67-43001-21	Upper Blade Support And Cover Assembly	2 Ea (1 ea)	90-Start up Operation	1160904
PB67-43001-23	Lower Blade Support And Cover Assembly	2 Ea (1 ea)	90-Start up Operation	1160903
PB67-43001-261	Lever Arm	4 Ea (2 ea)	90-Start up Operation	SO52462
PB67-43001-265	Delta Bushing	8 Ea (4 ea)	90-Start up Operation	1160921
PB67-43001-299	Bushing	4 Ea (2 ea)	90-Start up Operation	1160814
PB67-43001-45	Longitudinal Support	2 Ea (1 ea)	90-Start up Operation	1160915
PB67-43001-51	Long T-Handle Assembly	2 Ea (1 ea)	90-Start up Operation	SO49393

SO60853
SX5

SO45901Y16

SO2448

SO54658

00 2536

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	240-107	16	128	0
	30345T22	4	17	0
	30345T24	4	11	0
	AN4-10A	4	99	0
	AN4-13A	4	459	0
	AN4-15A	8	121	0
	AN6-11A	4	56	0
	AN6-16A	4	13	0
	AN8-13A	4	19	0
	BSP43	8	225	0
	CR3213-4-05	4	662	0
	D3445-041	2	14	0
	D3447-3	4	13	0
	D3447-7	4	15	0
	D3447-9	4	0	0
	D3451-041	2	5	0
	D3451-047	2	5	0
	D3922-1	4	34	0
	MS17984-C408	4	9	0
	MS17984-C418	4	25	0
	MS21042L3	4	3,396	0
	MS21042L4	16	990	0
	MS21042L6	8	566	0
	MS27039-1-04	4	334	0
	MS27039-1-21	4	135	0
	MS51859-6	8	88	0
	MS51859-7	8	69	0
	MS51859-8	16	165	0
	NAS1149C0332R	8	4,688	0
	NAS1149D1063J	4	0	0
	NAS1149DN632J	12	430	0
	NAS1149F0432P	32	1,196	0
	NAS1149F0632P	16	33	0
	NAS43DD3-68	4	0	0
	PB67-43001-07	2	0	0
	PB67-43001-11	2	0	0
	PB67-43001-15	2	0	0
	PB67-43001-21	2	9	0
	PB67-43001-23	2	10	0
	PB67-43001-261	4	3	0
	PB67-43001-265	8	46	0
	PB67-43001-299	4	22	0
	PB67-43001-45	2	5	0
	PB67-43001-51	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 2/27/18 9:27 AM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002536	S061352	30345T22	8" Lanyard	fm137492	ST580	4
002536	S061351	30345T24	Lanyards	fm137492.91	ST580	4
002536	S061350	AN4-10A	Bolt	fm137412-0	ST345	4
002536	S061349	AN4-13A	Bolt	s045860	ST344	4
002536	S061348	AN4-15A	Bolt	s057424	ST343	8
002536	S061347	AN6-11A	Bolt	fm137459-1	ST335	4
002536	S061346	AN6-16A	Bolt	fm137459.80	ST334	4
002536	S061345	AN8-13A	Bolt	fm137459.70	ST332	4
002536	S061344	BSP43	Rivet	fm137459-4	ST557	8
002536	S061342	CR3213-4-05	Rivet	s019315	ST319	4
002536	S061341	D3445-041	Belt Assembly	f160973	WA003	2
002536	S061340	D3447-3	Square Spacer	f160974	WA003	4
002536	S061339	D3447-7	Clevis	f153817	WA003	4
002536	S061338	D3451-041	Handle And Lock-Down Assembly	f160898	WA003	2
002536	S061337	D3451-047	Handle And Lock-Down Assembly	f160911	WA003	2
002536	S061336	D3922-1	Clip	f148014	ST057	4
002536	FM136349	MS17984-C408	Quick Release Pin		ST315	1
002536	S061335	MS17984-C408	Quick Release Pin	s006853	ST315	3
002536	S006855	MS17984-C418	Quick Release Pin		ST315	3
002536	S034394	MS17984-C418	Quick Release Pin		OVER005	1
002536	S061333	MS21042L3	Nut	s038764	ST303	4
002536	S060392	MS21042L4	Nut	S045901	ST303	2
002536	S061332	MS21042L4	Nut	s045901	ST303	14
002536	S061331	MS21042L6	Nut	s034399	ST303	8
002536	S061330	MS27039-1-04	Screw	s014732	ST281	4
002536	S061329	MS27039-1-21	Screw	s037684	ST280	4
002536	S061328	MS51859-6	Washer	fm137459	ST268	8
002536	S061327	MS51859-7	Washer	fm135058	ST268	8
002536	S061326	MS51859-8	Washer	fm134606-15	ST268	16
002536	S061325	NAS1149C0332R	Washer	s049837	ST266	8
002536	S061323	NAS1149D1063J	Washer	s050103	ST263	4
002536	S061322	NAS1149DN632J	Washer	s024482	ST265	12
002536	S061321	NAS1149F0432P	Washer	s050055	ST262	32
002536	S061319	NAS1149F0632P	Washer	s048297	ST262	16
002536	S061318	NAS43DD3-68	Spacer	s054658	ST550	4
002536	F160904	PB67-43001-21	Upper Blade Support And Cover Assembly		WA003	1
002536	S061317	PB67-43001-23	Lower Blade Support And Cover Assembly	f160903	WA003	2
002536	S061316	PB67-43001-261	Lever Arm	s052462	WA003	4
002536	S061315	PB67-43001-265	Delta Bushing	f160921	WA003	8
002536	S061314	PB67-43001-299	Bushing	f160814	WA003	4
002536	S061313	PB67-43001-45	Longitudinal Support	f160915	WA003	2
002536	S061312	PB67-43001-51	Long T-Handle Assembly	s049393	WA003	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/16/18 11:51 AM dart.quirion.sonia